

4 LINK CLOSER™ MOUNTING INSTRUCTIONS

Case IH 2100 Series Planters

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments.

PLEASE: Read instructions completely and verify all package contents before beginning installation



NOTE: The spring eye bolt has intentionally been left loose from the factory. **Install this bolt to the OPPOSITE side of the front G2/G3 arm.** This will prevent the G2/G3 arm bracket from hitting the eye bolt.



4 Link Closer for Case IH 2100 Package Contents (per single row)

Item	Quantity
4 Link Closer (complete assembly)	1
Mounting Bracket	1
M16-20 x 40mm Bolt	2
M16 DIN Lock Washer	2
1/2" x 1-3/4" Bolt	2
1/2" Lock Nut	2
1/2" Lock Washer	2
5/8"-11 x 3" Bolt	1
5/8" Whiz Nut	1
Instruction Sheet	1

STEP #1:

Remove all parts pertaining to closing discs and single press tire assembly on the 2100 series row units.

STEP #2:

Take mounting brackets and install on unit like shown in #2 using the two M16-20 x 40 mm bolts and M16 lock washers, sliding through the slotted holes on mounting bracket. **Leave them loose.**

STEP #3:

Install the 5/8 x 3" bolt through hole in casting on row unit and through the ears on mounting bracket (shown in #3) with lock nut, **leave loose.**

STEP #4:

Install the 4LC tail section on mounting bracket using the 2-1/2 x 1-3/4" bolt and whiz nut on top with a flat washer under rear bolt on bottom (shown in #4) for slotted hole.

STEP #5:

Align from side to side the 4LC to planter unit and tighten the two 1/2" bolts.

STEP #6:

Slightly lifting on rear of the 4LC, level out and tighten the 5/8" bolt and two M16-20 x 40 mm bolts.

