

ZIPPER RING MOUNTING INSTRUCTIONS

Before working on your planter or drill

DANGER: When storing or working on the planter always install cylinder stops or place the planter on stands to prevent personal injury or damage to the attachments.

PLEASE: Read instructions completely and verify all package contents before beginning installation.

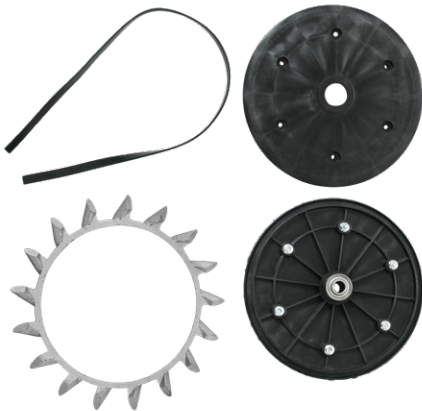
NOTE: *Do not* turn your planter with the wheels in the ground. If you have GPS or guidance, make sure the planter is fully in the air before turning the planter.

NOTE: One 3/32" rubber spacer insert is provided with each ring. It is up to you to determine if you need this spacer to make the ring properly fit; some brands of plastic wheels will not need a spacer. You may need to use 2 of them. Contact us for additional rubber spacers, we have 1/16", 1/8", and 3/32" available.

Zipper (Ring Only) Package Contents (per single side)	
Item	Quantity
Zipper Ring	1
Zipper Rubber Insert	1
Instruction Sheet	1

#1:

Remove plastic closing wheel from the row unit. Disassemble the wheel and lay half of it (one rim) down with the inside facing up.



#2:

Place the Zipper ring over this half of the wheel.



#3:

Notice the gap that is left between the Zipper ring and the rim. Use tools to shimmy rubber spacer insert into this gap for proper fit. **As long as the rubber insert make it at least 3/4 the way around will be sufficient.** Cut off any excess rubber.



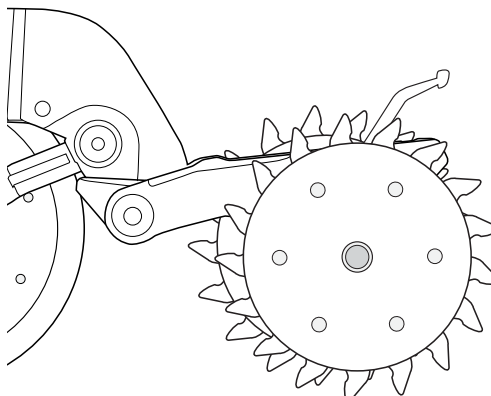
#4:

Once the ring is assembled, re-assemble the other side of the plastic wheel.

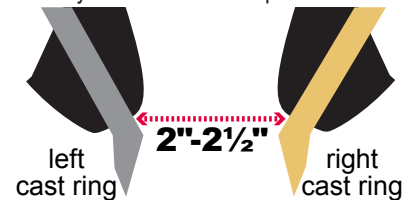


#5:

The Zippers should be mounted so that **the fingers are pointed down and out in the back** (so that they will be pointed down when they exit and release the soil). Looking from the back of the planter: The **gold spiked rings are rights**; the **silver spiked rings are lefts**.



There should be **2"-2.5" distance between the cast rings**, measured directly under the lowest point of the rim.



fingers angled down and out in the back